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Claims: I claim:

1. ~~A spirally formed pipe, comprising an elongated strip of ductile material formed into joined, adjacent helical convolutions, having a diameter larger than 15 feet, whereby said pipe is larger than similar pipe produced in the past.~~

2. The pipe according to claim 1 further comprising that said convolutions form the wall of said pipe, and that said wall may be smooth, corrugated, or profiled.

3. The combination of claim 2 further including that said wall may be smooth, corrugated, or profiled with increased dimensional proportions as pipe size is increased.

4. The pipe according to claim 1 further comprising that said joined adjacent helical convolutions includes welded and or lock seam joining of said ductile material.

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5. ~~A spirally formed pipe, comprising an elongated strip of ductile material formed into joined, adjacent helical convolutions, reshaped into an arch shape, having a beginning diameter above 144 inches whereby said pipe, reshaped into said arch shape is larger than similar pipes used to produce arch shapes in the past.~~

6. The pipe according to claim 5 further comprising that said convolutions form the wall of said pipe, and that said wall may be smooth, corrugated, or profiled.

7. The combination of claim 6 further including that said wall may be smooth, corrugated, or profiled with increased dimensional proportions as pipe size is increased.

8. The pipe according to claim 5 further comprising that said joined adjacent helical convolutions includes welded and or lock seam joining of said ductile material.

9. A spirally formed pipe larger than 144 inches in diameter before reshaping into an arch shape.